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UVLED370-12E

- **Ultraviolet Light Emitting Device**
- **375 nm, 8.5 mW**
- **TO46 Metal Can with Glass Lens**
- **ESD Protection Device**
- **RoHS Compliant**

Description

UVLED370-12E is an ultraviolet LED, typically emitting at **375 nm** with an optical output power of **8.5 mW**, and narrow bandwidth. It comes in a hermetically sealed TO46 metal can package with glass lens, and an integrated ESD protection device. **UVLED370-12E** is typically used for UV curing and fluorescence excitation.

Maximum Ratings*

Parameter	Symbol	Values		Unit
		Min.	Max.	
Power Dissipation	P_D		100	mW
Forward Current	I_F		25	mA
Pulse Forward Current*	I_{FP}		100	mA
Reverse Current	I_R		85	mA
Junction Temperature	T_J		+ 100	°C
Operation Temperature	T_{OPR}	- 30	+ 80	°C
Storage Temperature	T_{STG}	- 30	+ 100	°C
Soldering Temperature (T_{MAX}= 5s)	T_{SLD}		260	°C

***** Operating close to or exceeding these parameters may damage the device
** duty cycle = 10 %, pulse width = 10 ms

Electro-Optical Characteristics (T_{CASE} = 25°C, I_F = 20 mA)

Parameter	Symbol	Values			Unit
		Min.	Typ.	Max.	
Peak Wavelength	λ_P	370	**375**	380	**nm**
Radiated Power	P_O		8.5		mW
Spectral Width (FWHM)	$\Delta\lambda$		10		nm
Forward Voltage	V_F	3.2	3.5	4.0	V
Beam Angle	$2\Theta_{1/2}$		10		deg.

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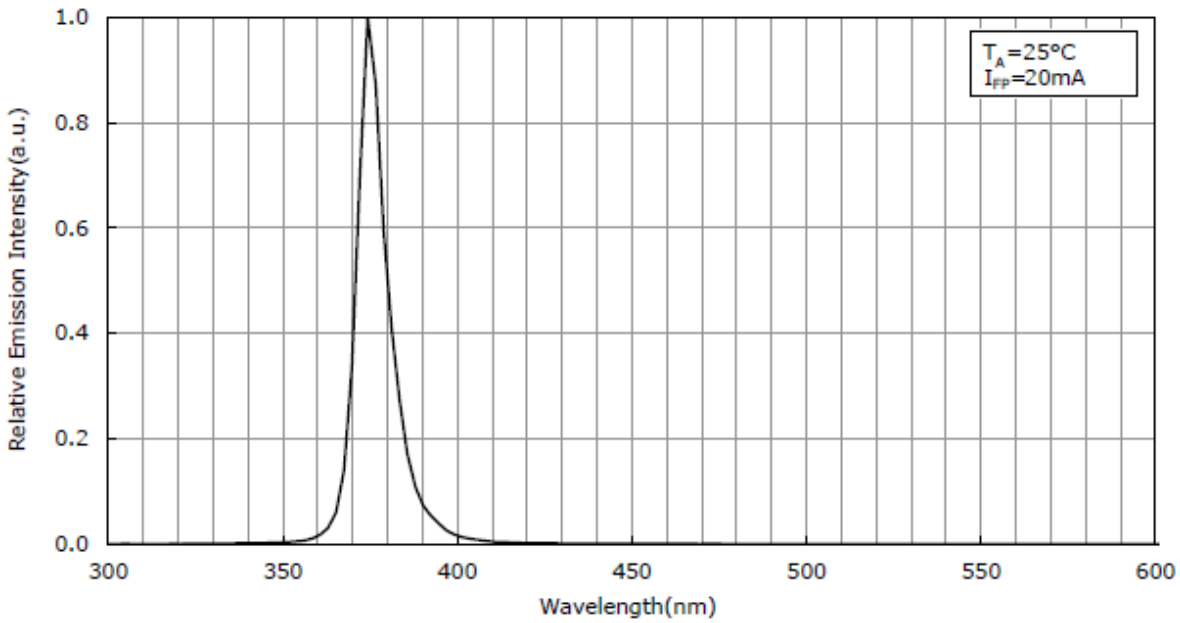
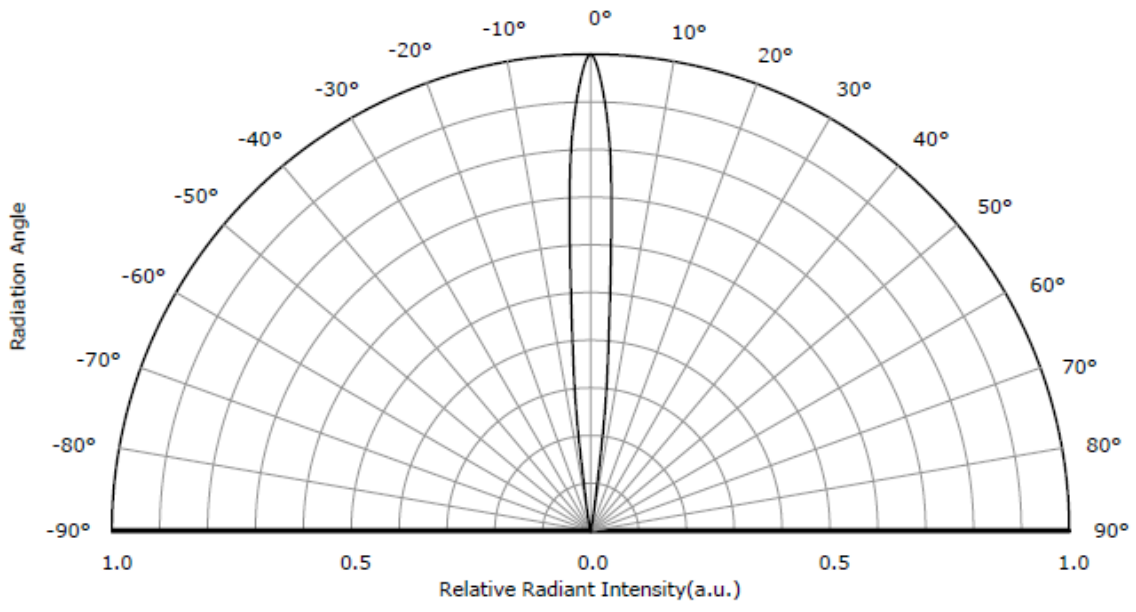
Performance Characteristics (T_{CASE} = 25°C)

Spectrum



Directivity



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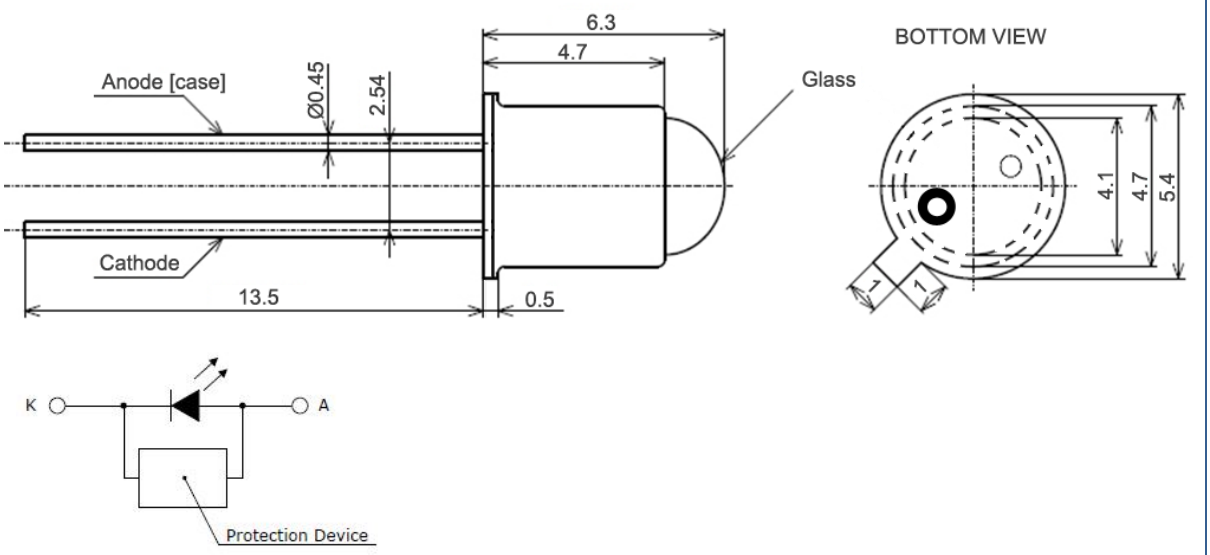
Outline Dimensions & Pinout

TO46



All dimensions in mm [in]

Device Materials

Pin #	Material
Package	Kovar / Ni-plated
Leads	Kovar / Au-plated
Lens	Glass

Soldering

Hand Soldering Recommendation	
Temperature	260 °C max.
Soldering Time	5 s max.
Caution	Min. distance 3 mm from stem

Dip Soldering Recommendation	
Pre-heat	120 °C max.
Pre-heat Time	60 s max.
Solder Bath Temperature	260 °C max.
Dipping Time	10 s max.
Caution	Min. distance 3 mm from stem

Precautions for Use

Static Electricity:

LEDs are sensitive to electrostatic discharge (ESD). Precautions against ESD must be taken when handling or operating these LEDs. Surge voltage or electrostatic discharge can result in complete failure of the device.

UV-Radiation:

During operation these LEDs do emit **high intensity ultraviolet light**, which is hazardous to skin and eyes, and may cause cancer. Do avoid exposure to the emitted UV light. **Protective glasses are recommended**. It is further advised to attach a warning label on products/systems that do utilize UV-LEDs:

Operation:

- **Do only operate these LEDs with a current source.**
  Current of a LED is an exponential function of the voltage across it. Usage of current regulated drive circuits is mandatory.
- Compliance to the maximum electrical specifications is paramount.

Storage:

- **Recommended storage temperature: ≤ 30 °C**
- **Recommended storage relative humidity: ≤ 70 %**